

Everything starts with **chemistry**
We make it more **innovative**



Certech
R&D partner in chemistry

R&D partner and supplier of analytical and technological services for companies involved in activities related to chemicals, plastics, life science

Belgium (2021)

73,8 billion € turnover
97.500 direct jobs
and 224.000 indirect jobs
5,5 billion € in R&D investments

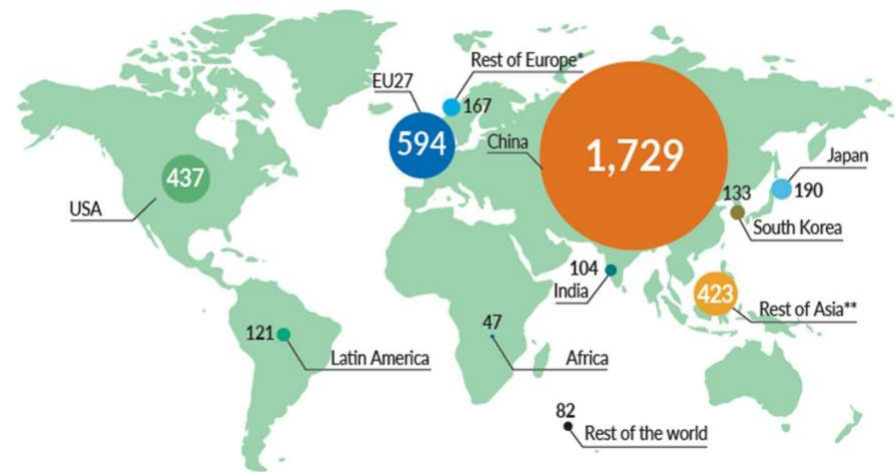


Wallonia (2021)

10,8 billion € turnover (26%)
25% industrial employment
30.000 direct jobs
and 68.000 indirect jobs
2 billion € in R&D investments

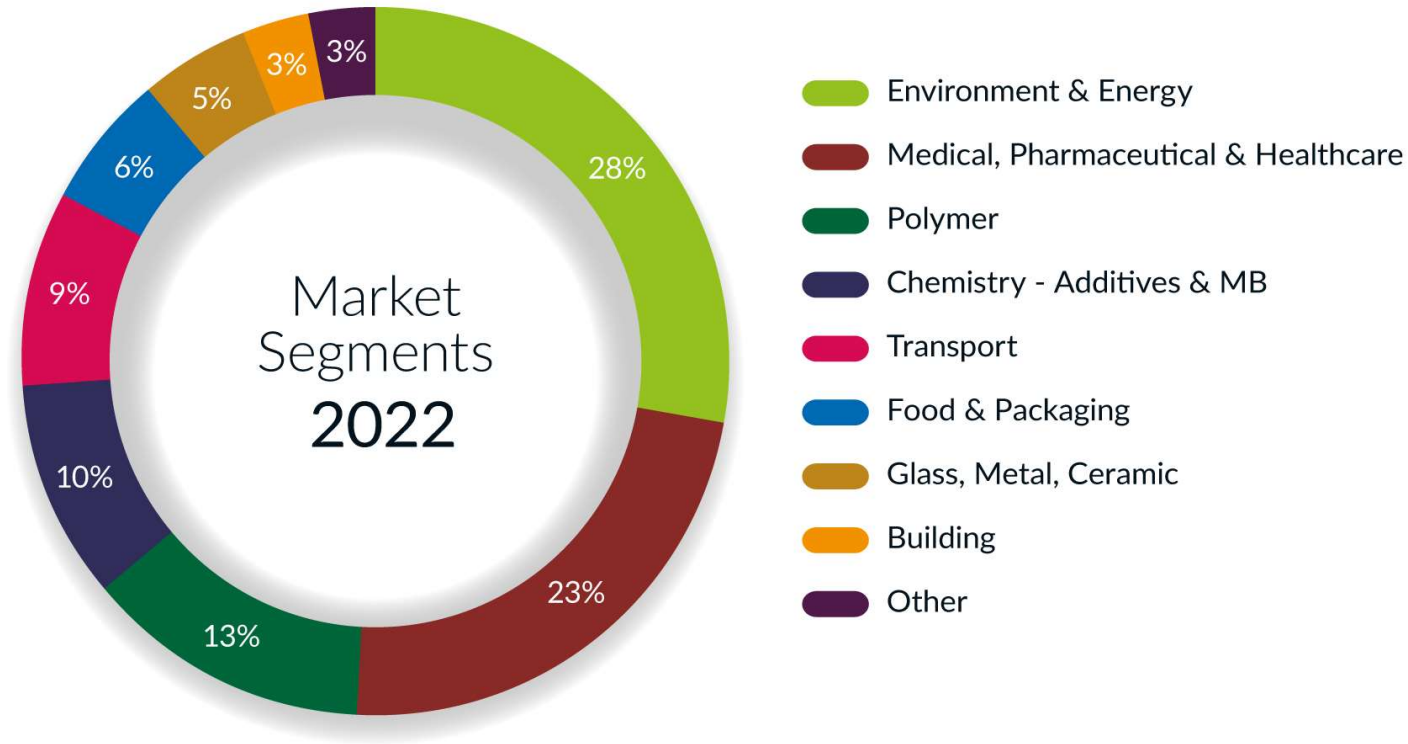
Europe (2021)

594 billion € turnover
2nd largest chemicals producer



Source: Cefic

Breakdown of income from industrial contracts



Sustainable innovative solutions to improve or develop products and processes

Services

Analytical support
Problem solving
Out of Spec analysis
Regulatory assessment

Industrial projects

Product/process development
Product/process improvement

Collaborative projects

Competence development
Product development
Process development



ENVIRONMENT

Air quality
Health & safety
Energy
Circular Economy

MATERIALS

(Bio-based) polymers & composites
Emissions and odours from materials
Lightweight materials
Mechanical Recycling



CHEMISTRY & INDUSTRIAL PROCESSES

Factory of the future / Intensification
Micro / Meso fluidic technologies
Catalysis and synthesis
Chemical Recycling



ANALYTICAL & TECHNOLOGICAL SERVICES

Extended characterization platform / reverse engineering
Pilot equipment
Products and processes improvement

465 industrial contracts in 2022

33 employees

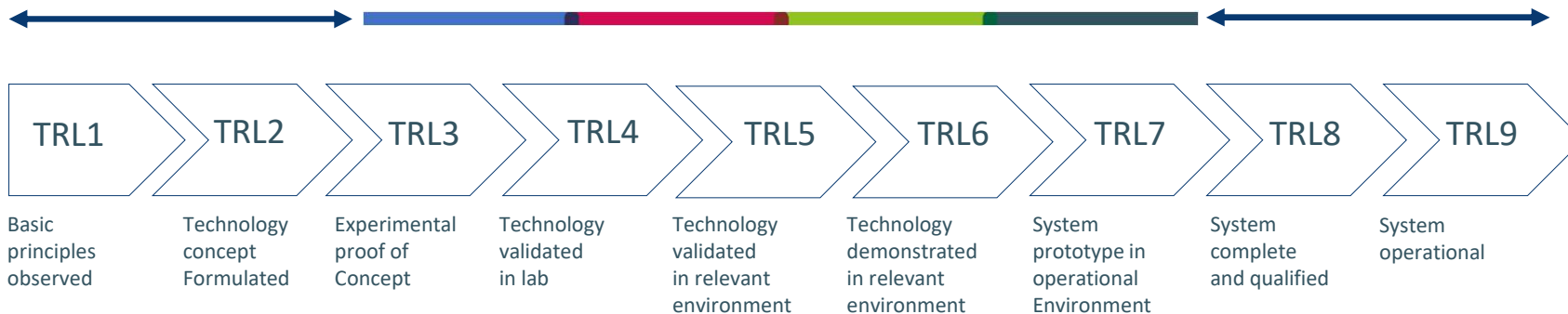
1680 industrial collaborations since 2000

Technology Readiness Level : from 3 to 7

Academic partners
Joint Research Unit
with UCLouvain

Certechem

1650 industrial
collaborations since
2000



Market Readiness (Technology Readiness Level)

We make it more **efficient**



Certech
R&D partner in chemistry

Materials

- Bio-based Polymers & Composites
- Emissions & Odours from Materials
- Lightweight Materials
- Mechanical Recycling

Formulation / Compatibilization / Characterization / Processing / HSE Management

Market oriented development

Polymers – Medical – Healthcare – Packaging – Automotive & Transportation...

- **(Bio-based) polymers & composites**

- Thermoplastic compounding
- Compatibilisation/dispersion
- Biocomposite and biobased formulations
- Polymerisable formulations
- High performance materials for 3D printing
- Regulatory compliant materials

- **Lightweight materials**

- Physical and chemical foaming
- Development and optimisation of formulations
- Development and optimisation of foaming processes

- **Emissions and odours from materials**

- Objective measurements and diagnostic
- Odour-chemistry correlation
- Remediation
- Validation of materials and devices for indoor air purification

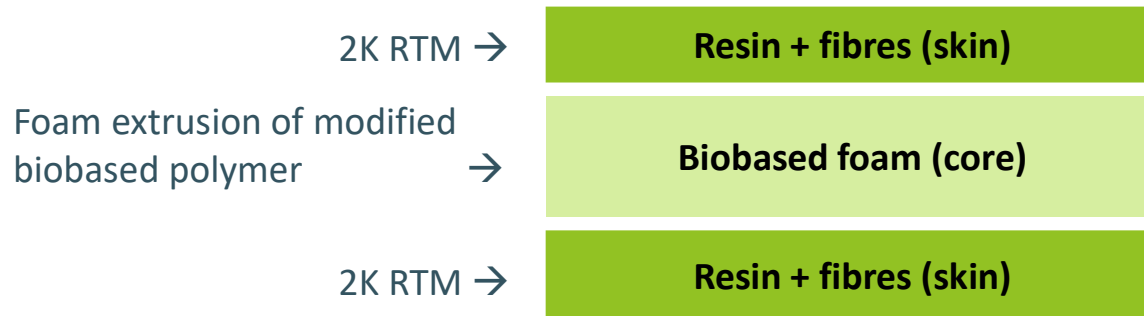
- **Mechanical Recycling (P to P)**

- Thermoplastic compounding/processing
- Shredded composites valorisation
- Characterisation / technical data sheet
- Odour management of recyclates

(Bio-based) polymers & composites

Expertise & developments (1) - biobased and sustainable materials

- Formulation of polymerisable resins based on commercial biobased products free of styrene, formaldehyde, bisphenol A or other CMR products
- Production of natural fibers reinforced composites by liquid resin infusion or by resin transfer moulding (RTM)
- Modification of biobased polymers to improve specific properties
- Production of lightened materials by foaming extrusion



Biobased sandwich panel development

(Bio-based) polymers & composites

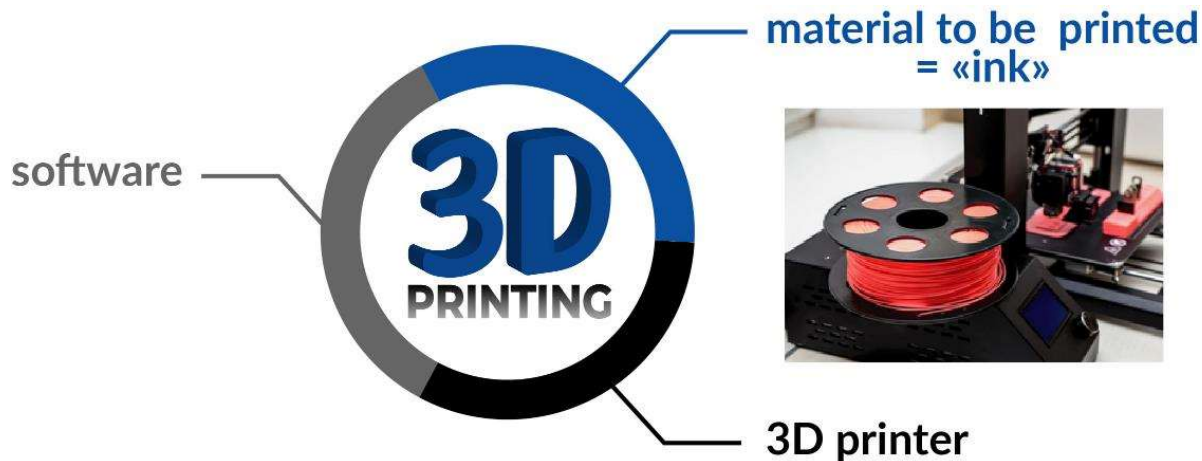
Expertise & developments (2) – low odour & low emission biocomposites

- Development of high performance biocomposites with low environmental impact
- Improvement of mechanical properties
- Formulation of materials, remediation of odours and VOCs
- Impregnation of natural fibres with thermoplastics
- Formulation and production of granules or filaments for 3D printing
- Sensory characterization of finished materials.



(Bio-based) polymers & composites

Expertise & developments (3) – high performance materials for 3D printing



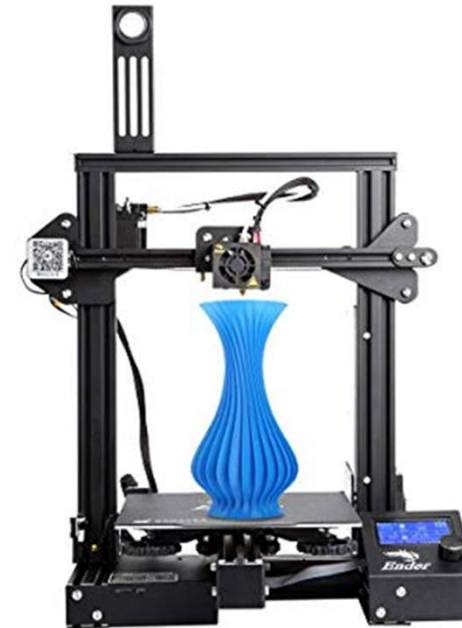
Fused filament fabrication (FFF)
= **fused deposition modeling® (FDM)**
= “extrusion-based” process

- FDM materials comprising (biobased) polymers and fillers
- FDM materials comprising post-industrial and/or post-consumer recycled materials

(Bio-based) polymers & composites

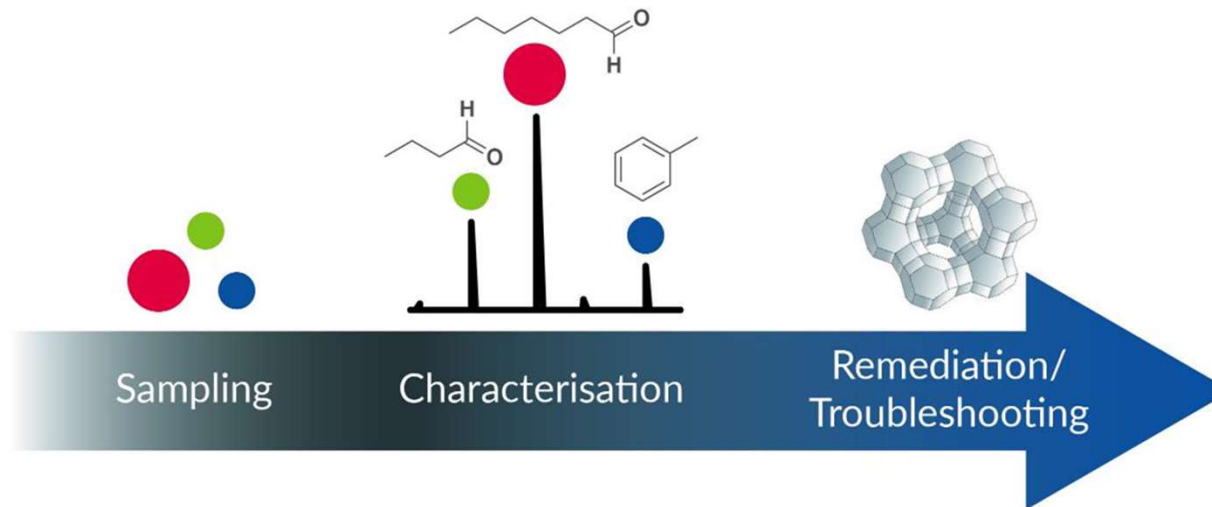
Expertise & developments (3) – high performance materials for 3D printing

3D printer filament extrusion line



3D printer with heated platform for 3D printing of PMMA, PC ...

Emissions and odours from materials

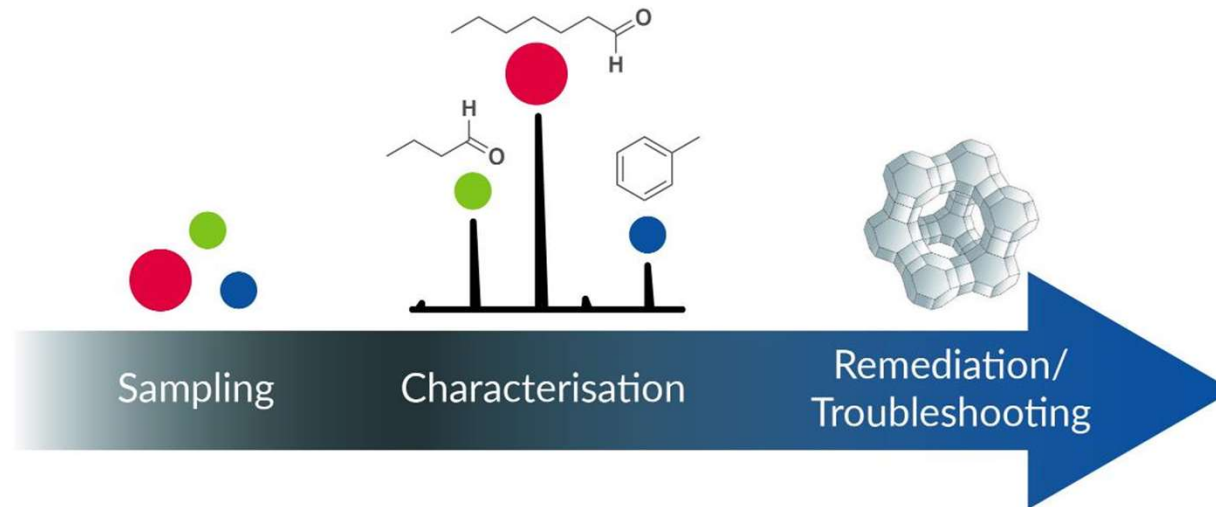


- Sampling: various emission cells and emission chambers
- Characterisation - Expertise in VOCs and traces analyses (including NIAS)

GC×GC-HRTOFMS

Liq/MHE-GC-HES-MS/FID

Emissions and odours from materials

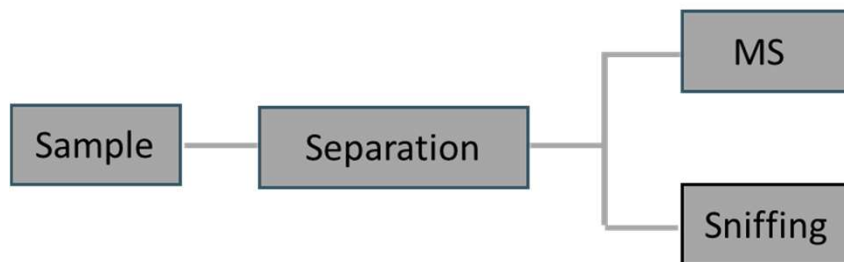


Expertise in the 4 components of the odour:

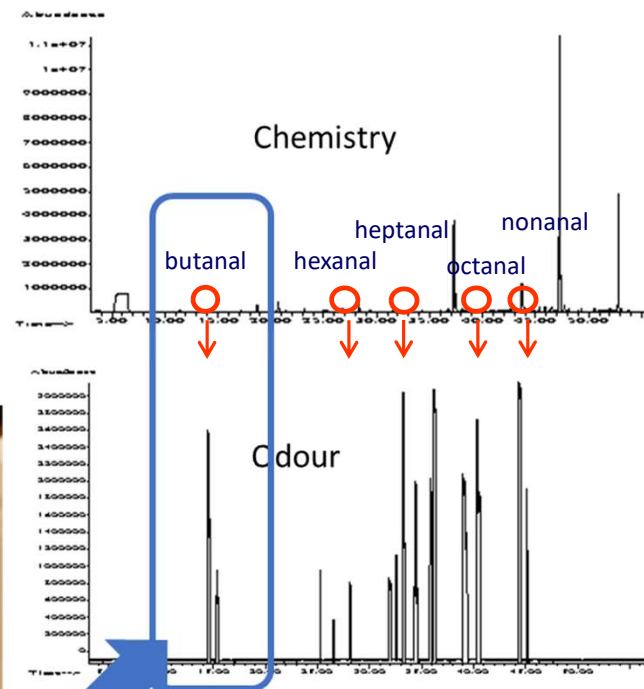
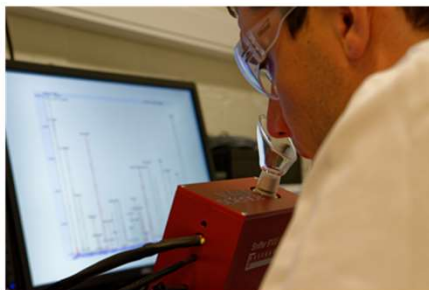
- Detectability = detection threshold, odour quantification by dynamic olfatometer according to EN 13725
- Intensity, quantification based on a scale
- Quality = decomposition into fundamental notes using the “Field of odours[®]” approach
- Hedonic tone (acceptability), subjective and global (annoyance, approach – pleasantness/unpleasantness)

Emissions and odours from materials

Chemistry/odour correlation by TD-GC-(TOF)MS/Sniffing:



Experts panel Certech
(weekly training)

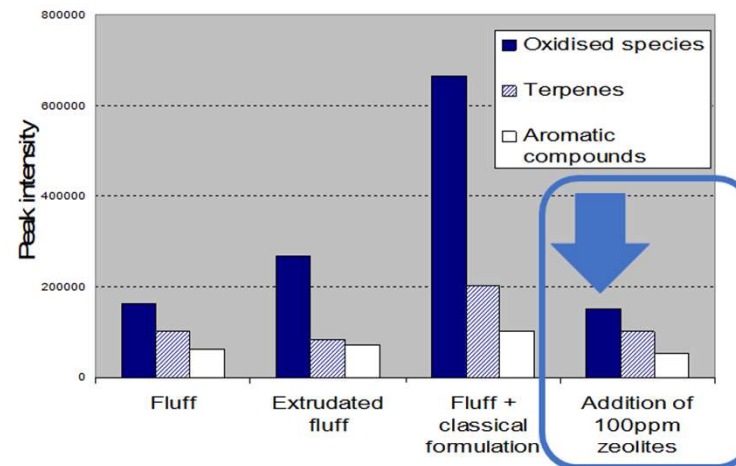
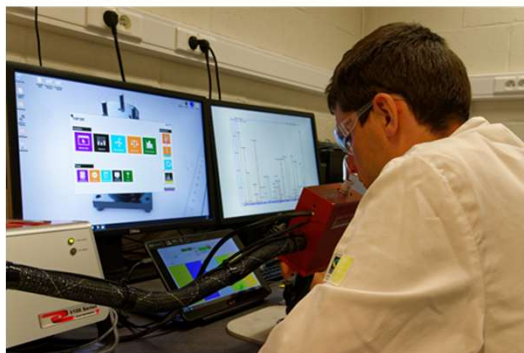


Minor compounds could be responsible of odour !

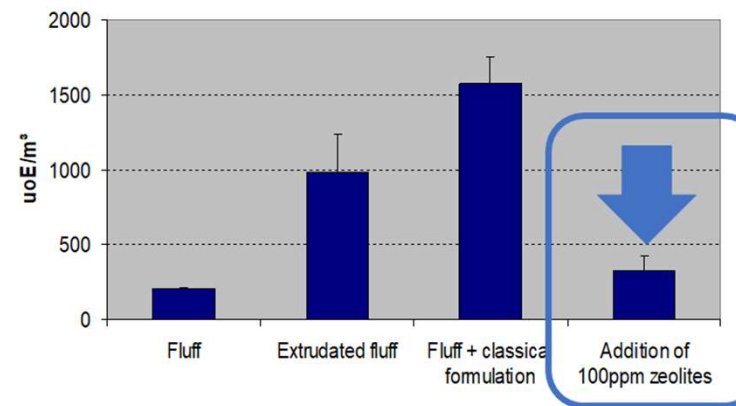
Emissions and odours from materials

Case study: remediation of HDPE for packaging application by formulation with adsorbents

TD-GC-MS/Sniffing



Dynamic olfactometry



Lightweight materials

Foaming activities

- Physical and chemical foaming
- Development and optimisation of formulations
- Development and optimisation of foaming processes

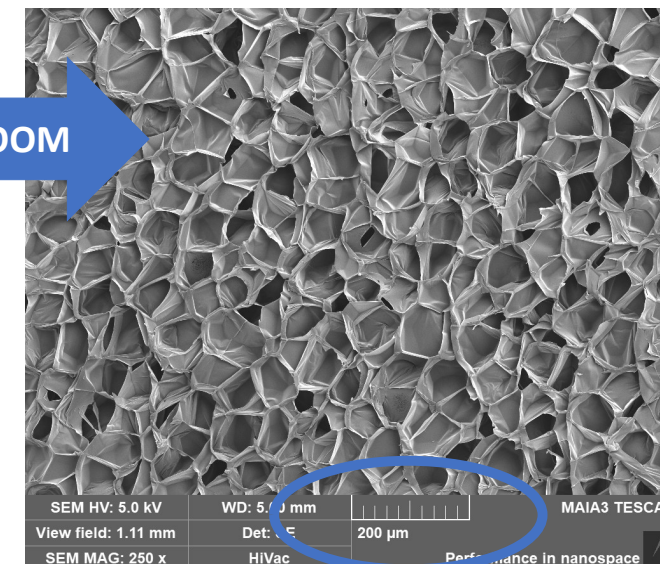
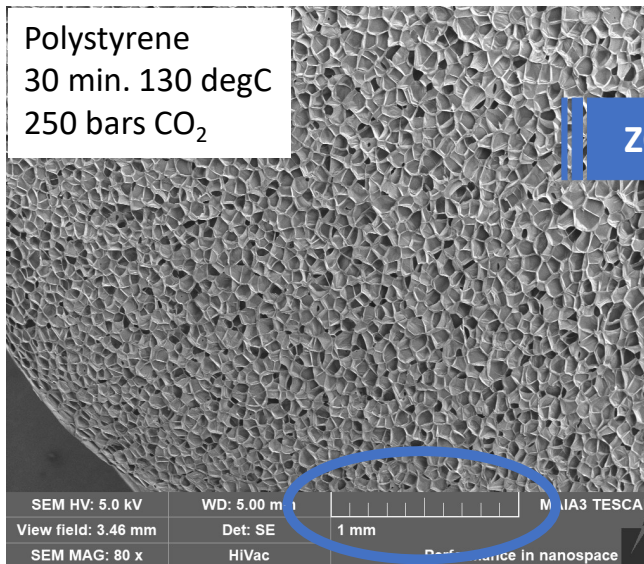
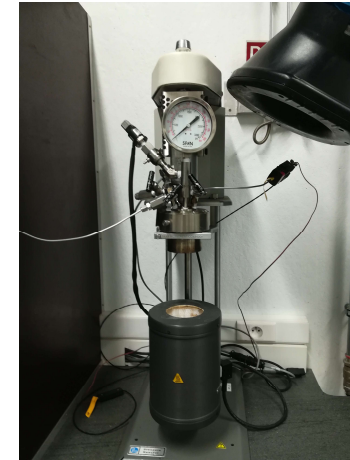
R&D tools

- Batch foaming / high pressure vessel
- Continuous foaming / melt processing

Lightweight materials

Batch foaming / high pressure vessel

- Pre-R&D investigation
- (1) gas diffusion below or above T_g under gas pressure
(2) expansion below or above T_g
- ➔ Polymer/blowing agent validation
- ➔ Foam cells structure



Lightweight materials

Continuous foaming / melt processing (1)

- Validation of operational parameters (rpm, flow ...)
- Validation of formulation
- Validation of foam structure

Two steps set-up

- preliminary compounding required
- single-screw extruder + static mixer (+ rod die)



Lightweight materials

Continuous foaming / melt processing (2)

- Validation of operational parameters (rpm, flow ...)
- Validation of formulation
- Validation of foam structure

One step set-up

- twin-screw extruder + static mixer (+ rod die)



Lightweight materials

Continuous foaming / melt processing (2)

- Validation of formulation

PS/CO₂

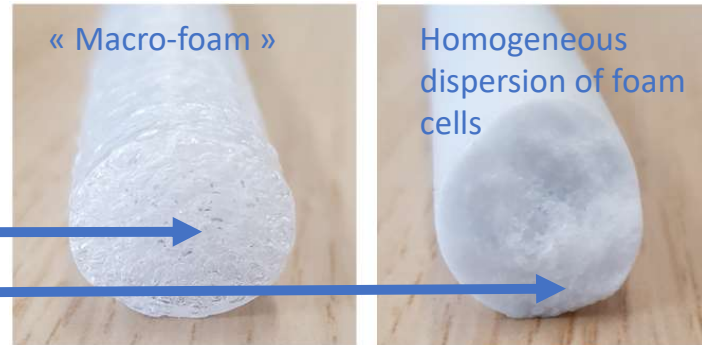
Single screw-static mixer-rod die

Density = approx. 0,35

Expansion : 3 to 3,5

Unformulated

Formulated

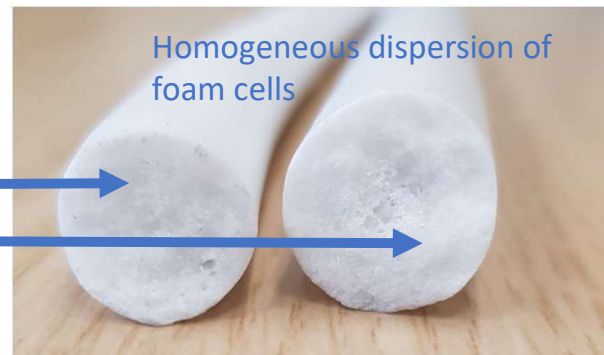


- Validation of process

PS/CO₂

Twin screw-static mixer-rod die

Single screw-static mixer-rod die



Mechanical recycling (P to P)

Converting Plastic to Plastic

- R&D Research partnership to:

 - Improve the economics, quality and uptake of recycling plastics

 - Understand the potential impact of substances of concerns and accelerate the development and application of safe alternatives

- Independent laboratory for:

 - Polymer processing at pilot scale

 - Analyses and expertise for material characterisation (mechanical, chemical and sensory properties)

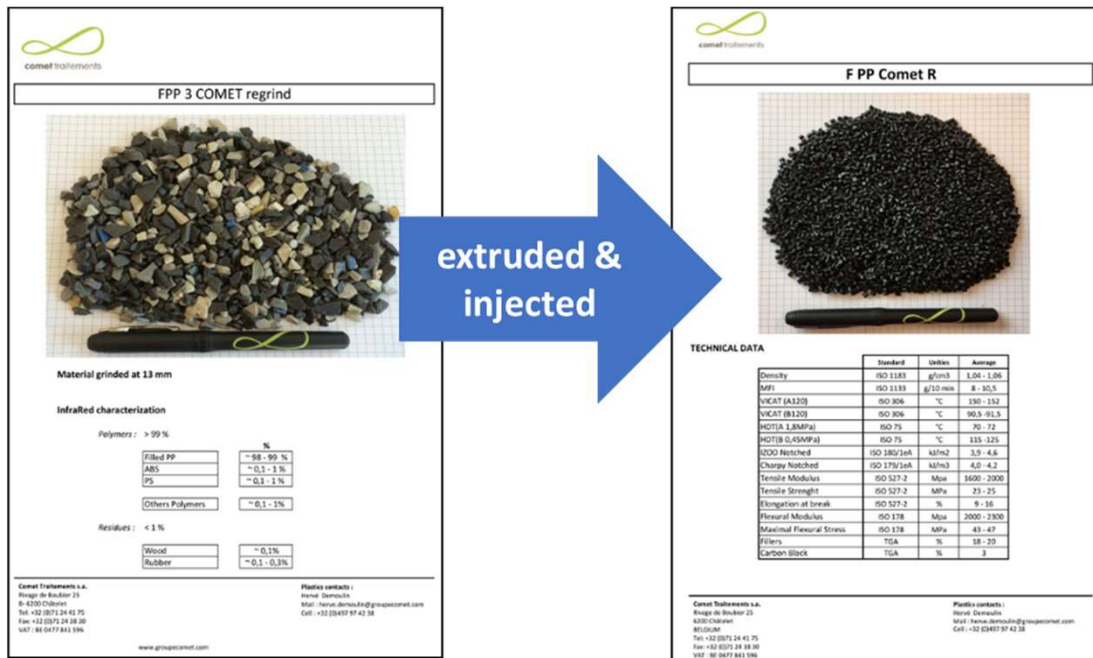
 - Management of health, safety and environmental aspects

Mechanical recycling (P to P)

Converting Plastic to Plastic / Key achievements (1)

- Materials valorisation, characterisation and technical data sheet drafting

Example: recycled filled PP / FPP COMET Regrind (originating from car shredding)



The diagram illustrates the mechanical recycling process. On the left, a pile of grey, irregularly shaped plastic granules is labeled "FPP 3 COMET regrind". A blue arrow labeled "extruded & injected" points to the right, where a pile of dark, uniform, spherical granules is labeled "FPP Comet R". Below the granules are technical data sheets for both materials.

FPP 3 COMET regrind

Material grinded at 13 mm

Infrared characterization

Polymers : > 99 %

	%
Filled PP	~98 - 99 %
ABS	~0.1 - 1 %
PS	~0.1 - 1 %
Others Polymers	~0.1 - 1%

Residues : < 1 %

Wood	~ 0.1%
Rubber	~0.1 - 0.3%

COMET TRAITEMENTS
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Plastics contacts :
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Cell : +32 (0)497 97 43 38

www.cometgroup.com

FPP Comet R

TECHNICAL DATA

	Standard	Unit	Average
Density	ISO 1183	g/cm ³	1.04 - 1.06
MFI	ISO 1133	g/10 min	8 - 10,5
VCAT (A120)	ISO 906	°C	190 - 192
VCAT (B120)	ISO 906	°C	193,5 - 195,5
HDTA (1,8MPa)	ISO 75	°C	70 - 72
HDTB (0,45MPa)	ISO 75	°C	115 - 125
UDC Notched	ISO 180/2eA	kJ/m ²	3,9 - 4,6
Charpy Notched	ISO 179/2eA	kJ/m ²	4,0 - 4,2
Tensile Modulus	ISO 527-2	Mpa	1600 - 2000
Tensile Strength	ISO 527-2	Mpa	23 - 25
Elongation at break	ISO 527-2	%	9 - 16
Flexural Modulus	ISO 178	Mpa	2000 - 2300
Maximal Flexural Stress	ISO 178	Mpa	48 - 49
Flammability	TGA	%	18 - 20
Carbon black	TGA	%	3

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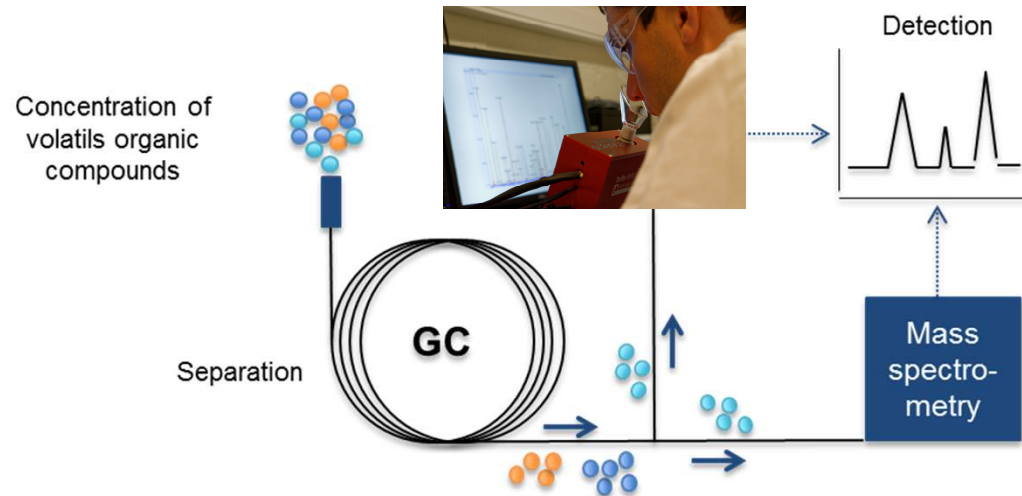
Plastics contacts :
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Mechanical recycling (P to P)

Converting Plastic to Plastic / Key achievements (2)

- Process/formulation optimization including odour and VOCs remediation to meet industry specifications (ex: automotive application)



➔ *Identification of the nature of odorous compounds for remediation*

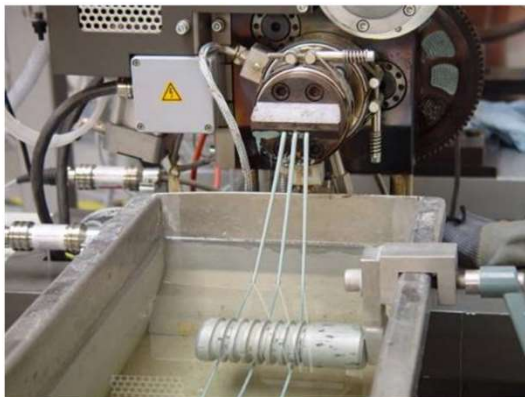
Mechanical recycling (P to P)

Converting Plastic to Plastic / Key achievements (3)

- Valorisation of plastic waste selectively collected in the Walloon waste collection centers: development of a complete flow sheet for mechanical recycling (treatment and grinding, extrusion, filtration and injection)



Plastic waste collection and grinding



Extrusion



Pelletizing



Injection molding

Mechanical recycling (P to P)

Converting Plastic to Plastic / Key achievements (5)

- HSE Management

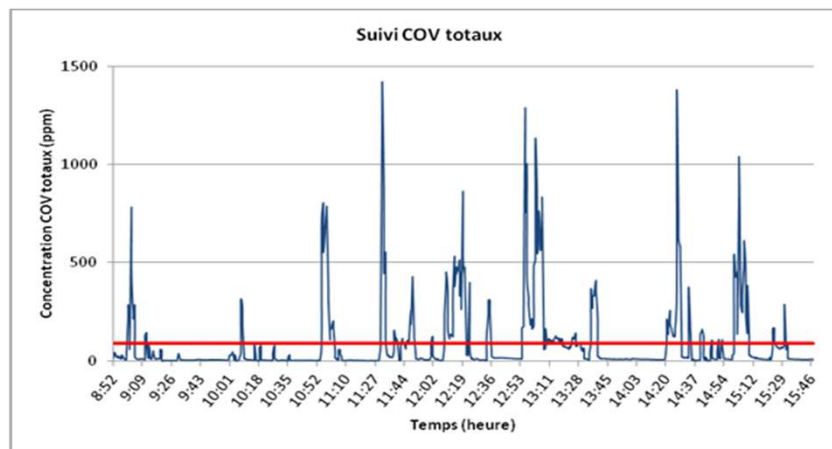
 - Analysis of risks

 - Samplings and analysis

 - Chemicals, dust, nanoparticles, microbial contaminants, noise

 - Evaluation of personal protective equipment

 - Assessment of workplace exposure levels with toxicological advices



On-line analyses and various tools for workplace exposure monitoring

We make it more intelligible



Certech
R&D partner in chemistry

Analytical & Technological Services

- Extended Characterization Platform
- Reverse Engineering
- Pilot Equipments
- Products & Processes Development

Structure-properties relationship / physical, chemical & odour characterization / traces analysis

Polymers – Medical – Healthcare – Food & Packaging – Chemistry – Environment & Energy – Transport – Building...

▪ Air quality

Online measurement

VOC analysis

Odour analysis: dynamic olfactometry, trained expert panels, GC-MS-Sniffing, 2 sensory rooms

Nanoparticles, dust, noise, microorganisms, laboratory gas generator

▪ Mechanical properties

Bending, compression and tensile test, Young modulus, abrasion, scratch test, hardness, creep test, Charpy and Izod impact, HDT/VICAT, DMA

▪ Spectroscopy / Thermal analysis

FTIR, FT- μ IR, NIR, Raman, UV/Vis, NMR (access)
TGA, muffle furnace, DSC, Flash DSC (access), TMA (access), moisture analysis

▪ Chromatography

GCxGC-HRTOFMS

HPLC-PDA-MS, (TDS)-GC-MS/FID, GC-FPD

GPC-MS, GPC RT and HT multidetectors (UV-DRI-Visco-LS-EELS)

TREF, GEF

Preparative GPC and HPLC

Pyrolysis GC-MS, Direct Injection Probe

▪ Microscopy

Optical

FEG-SEM-EDX, EELS-TEM

▪ Rheology

Rotational and capillary rheometer

Viscometers, Melt Flow

▪ Structural and textural analysis

Permeability, DRX, BET, DLS, Profilometer, Laser Granulometer, Ageing, zeta potential analyser

- **Pre-treatment**
 - Air dryers
 - Pellet Compactor
 - Shredder

- **Mixing and compounding (thermoplastics)**
 - Single-screw extrusion
 - Twin screw extrusion

- **Shaping (thermoplastics)**
 - Film : flat die extrusion and blow extrusion
 - 3D printer filament extrusion line
 - Thermoforming
 - Injection molding
 - Fiber impregnation
 - Foaming extrusion: single screw or twin screw + static mixer, tandem line
 - Micro twin screw extruder and microinjection molding (5 g)

- **Polymerisable liquid formulations processing**
 - Liquid resin infusion (LRI)
 - 2 component resin transfer moulding (2K RTM)

Recognition

ISO 9001



Automotive collaborations and accreditations



RENAULT NISSAN MITSUBISHI

Belgian expert for standards elaboration (ISO16000, EN 13725)

Belgian expert in 11 CEN, ISO and Afnor standardisation committees



Belgian expert for IAQ labels harmonisation in Europe

Walloon Region, Flanders, BXL, CIR agreements

ADEME recognition



AGENTSCHAP
INNOVEREN &
ONDERNEMEN

Vlaanderen
is ondernemen



Agence de l'Environnement
et de la Maitrise de l'Energie

Participations and collaborations

Professional bodies



www.essenscia.be



www.wal-tech.be



www.gn-meba.org



www.gfsv.net



www.src.be



www.valbiom.be



www.idea.com



www.4spe.org



www.ccih.be

Clusters



www.greenwin.be



www.polemecatech.be



www.wagralim.be



www.clusterswallonie.be



www.clusters.wallonie.be



www.bioeconomyforchange.eu/

Recognition and collaborations



Certech is an Authorised Partner Laboratory from Agilent Technologies. The collaboration covers all aspects of molecular weight and chemical composition distribution by gel permeation chromatography (GPC), temperature rising elution fractionation (TREF) and odours and emissions from materials using thermal desorption gas chromatography mass spectrometry (TDS-GC-MS).



Certech is member of the Editorial Board of the International Journal of Polymer Analysis and Characterization (IJPAC)

Certech is also referee for the following journals: ACS Applied Polymer Materials, Catalysis, Catalysis Communications, Catalysts, ChemCatChem, Chemistry - A European Journal, Macromolecules, Molecules, Nanomaterials, Organic Letters, Polymer Chemistry, RSC Advances, Synthesis



Certech
R&D partner in chemistry

Customer-focused employees

Meet industrial needs

From raw materials suppliers to end-users

